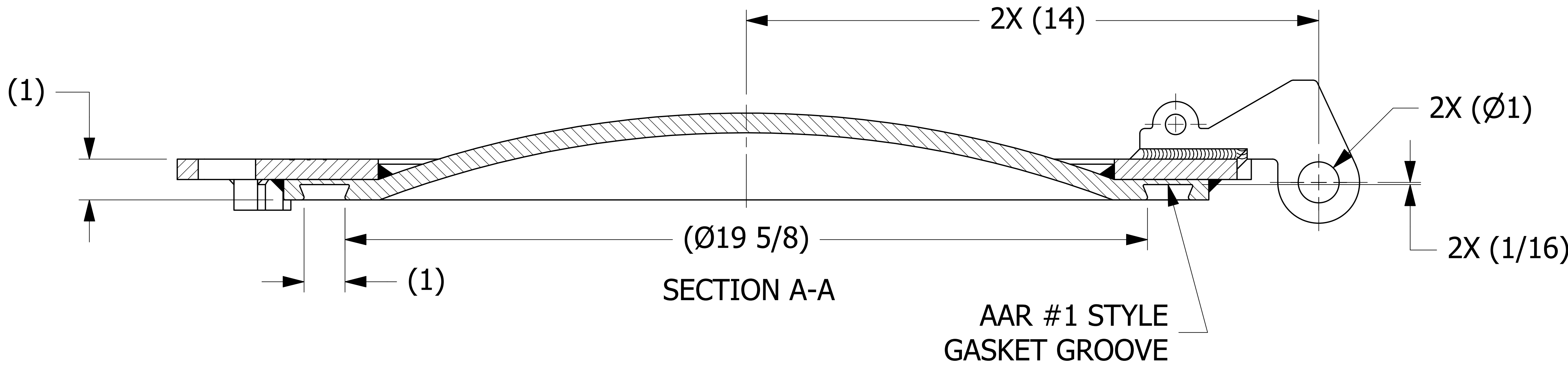


VIEW B-B
SCALE 1 : 1

NOTE:
AAR APPROVAL # E-182113.



K	WEB	5-16-19	REMOVED QAP4A-1 NOTE; Q-2.15.7 WAS QAP4C-1; D-008 WAS DSS 12; ADDED D-005 NOTE; AAR # WAS E-089005
J	RJP	10-12-17	C46023 WAS C42810; 4.00 +.00/-.06 WAS 4.00; ADDED NOTE 6; UPDATED WELD NOTE TO DSS 12; ADDED "SALCO" TO ENGRAVING
I	RJP	11-29-16	TMCDR2045 WAS TMCRC204C1 & TMCDSC1MF, 2X .06 WAS 2X .063, A44194 WAS A29293, REMOVED QAP5A-1 NOTE, 4X .74, & 6X (11 61/64), ADDED LOT CONTROL & 4X .49,
H	WEB	11-24-15	REPLACED TMCHS4A WITH 2X C42810
G	CHL	1-11-12	ADDED NOTE #5 & HEAT/LOT NOTE
F	GDS	10-20-11	ADDED VIEW D-D
E	CHL	10-29-10	UPDATED NOTES, REPLACED A14392 W/A29293, UPDATEDWELD SYMBOL, ADDED PART NUMBER TO RING SURFACE
D	CHL	5-27-08	UPDATED NOTES & ADDED VIEW C
C	CHL	8-13-07	UPDATED NOTES
B	AJB	5-3-06	UPDATED NOTES
A	CHL	6-6-02	ADDED NEW PART TO SYSTEM
REV	BY	DATE	DESCRIPTION

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: $\pm 1/16$ X.XX: $\pm .03$ X.XXX: $\pm .015$ ANGULAR: $\pm 1^\circ$ DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE. THIRD ANGLE PROJECTION	DRAWN BY:	CHL
	CHECKED BY:	ACC
	PROTOTYPE BY:	CHL
	PROTOTYPE DATE:	6/6/2002
	APPROVED FOR PRODUCTION BY:	ACC
	PRODUCTION DATE:	6/6/2002

PART NAME: MANWAY COVER 20" 8-BOLT		
MATERIAL: CARBON STEEL		
PROJECT #:	SHEET #: 1 OF 1	SCALE: 2:3
DRAWING #: E16968	PART #: TMC2045	